

# micro-flow-captor Type 4511.30 / x low-flow-captor Type 4311.30 / x



# **Installation and Adjustment Instructions**

Please read carefully: No liability can be accepted for damage caused by improper use of the captor.

## 1.0 Items delivered

- 1.1 micro flow-captor 4511.30 / x low flow captor 4311.30 / x
   \* Pipe diameter according to customer specification 4x1 / 6x1
- 1.2 Screwdriver for adjustment

### 2.0 Installation Instructions

2.1 Depending on the pipe system a variety of connectors can be used e.g. with screw fittings (e.g. Ermeto) or with hose clamps etc.
NOTE: The inline pipe element must not be subjected to any kind of force, twisting etc., or to high temperatures e.g. in welding processes.

Torsion:  $\leq$  6 Nm up to  $\leq$  40 °C

Installation site: Preferably in horizontal pipes or with ascending flow in vertical pipes.

# 2.3 Initial Operation: Connect flow-captor

to 24 V DC as in connection diagram and wait approx. 5 min. before adjusting. Expose sensor to max. velocity for a couple of minutes. Adjustments are possible from 0,05 - 10 cm/s up to 0,05 - 0,5 cm/s micro-flow range (related to water). Zero point potentiometer is factory set.

### 3.0 Adjustment Procedure:

- 3.1 Zero point adjustment in stationary medium (roughly).
   Adjust zero point potentiometer after 2 min. for, Ia » 4 mA, i.e.
  - at Ia > 4 mA turn pot. anti clock wise,
  - at la < 4 mA turn pot. clock wise.

3.2 Adjustment of measuring range at max. flow rate of medium:

Accelerate flow of the medium to a point, where the flow-captor is expected to release an output signal of 20 mA and wait

- approx. 2 min. Turn range pot. until Ia = 20 mA (turned to the left) Ia will increase, to the right Ia will decrease).
- LED "ON": flow rate is within the measuring range
- LED "OFF": flow rate exceeds measuring range. (> 20mA)
- 3.3 Fine adjustment of zero point: After a periode at least 2 minutes of "no flow" turn the zero point pot. slightly, so that la is just 4 mA (Sens of rotation as in 3.1).
- 3.4 Repeat adjustment according to 3.2 and 3.3 until the zero point (4 mA) or may range acting (20 mA) remains

(4 mA) or max. range setting (20 mA) remains constant.

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#### Dimensions (mm) Potentiometer, 18 turn, endless



#### **Connection Diagram**

- Pin 2 - / - Wire 2 - (white) not occupied



4-20 mA current output