## Flow meter for liquid media flow-captor 4115 S101 + 4015.30 S101



## Installation and Adjustment Instructions

4115.30

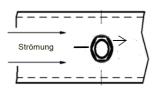
Please read carefully: No liability can be accepted for damage caused by improper use of the captor.

#### 1.0 Items delivered

- 1.1 flow-captor
- 1.2 Union nut Stainless steel

G 1" A Edelstahl 1.4305 (303)

- 1.3 O-ring for G 1" A
- 1.4 Screwdriver for adjustment





#### 2.0 Installation Instructions

- 2.1 Installation depth: 1/7 x ID, min. 5 mm
- 2.2 Orientation to flow: see drawing
- 2.3 Fitting position: preferably in vertical pipes with ascending flow or in horizontal pipes with flow-captor in horizontal position. For optimal flow, pipe should be 5 7 x ID before, and 3 5 x ID behind the flow-captor.
- 2.4 **Mounting:** Push O-ring over the sensing surface and housing to the flange. Insert flow-captor into the fitting which is welded onto the pipe and hold in place with the union nut. Ideal sealing is achieved by a fitting of a 4 5 mm wall (fittings available).
- 2.5 Initial operation: connect flow-captor to 24 VDC according to connection diagram and wait approx. 2 minutes before starting adjustment. The flow-captor has been preset under test pipe conditions to a flow range of 0 200 cm/s (related to water). At customer's plant signal may vary dependant on individual mounting and medium conditions.Output current is 4 20 mA. If re-adjustment is required, please refer to point 3.

#### 3.0 Adjustment Procedure

3.1 Zero point adjustment in stationary medium (roughly): Adjust zero point potentiometer after 2 min. so,

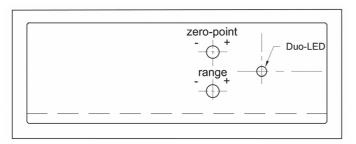
that la  $\times$  4 mA, i.e. at la > 4 mA turn pot. to the left,

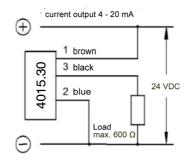
at la < 4 mA turn pot. to the right.

3.2 Measuring range adjustment at max. flow: Measuring range:

adjustable from 0 - 20 cm/s to 0 - 200 cm/s (medium water). Accelerate flow of the medium to a point, where the flow-captor should give an output signal of 20 mA and wait min. 2 minutes. Turn range pot. until Ia = 20 mA (to the left Ia will be greater, to the right Ia will be smaller). The color of the LED will change from

- green (Ia = 20 mA) to red (exceeding measuring range).
- 3.3 Fine adjustment of zero point: After at least 3 minutes standstill of flow turn zero point slightly so, that la is just 4 mA (turning direction as in 3.1).
- 3.4 Repeat adjustment according to 3.2 and 3.3 until the zero point (4 mA) or max. range setting (20 mA) remains constant.



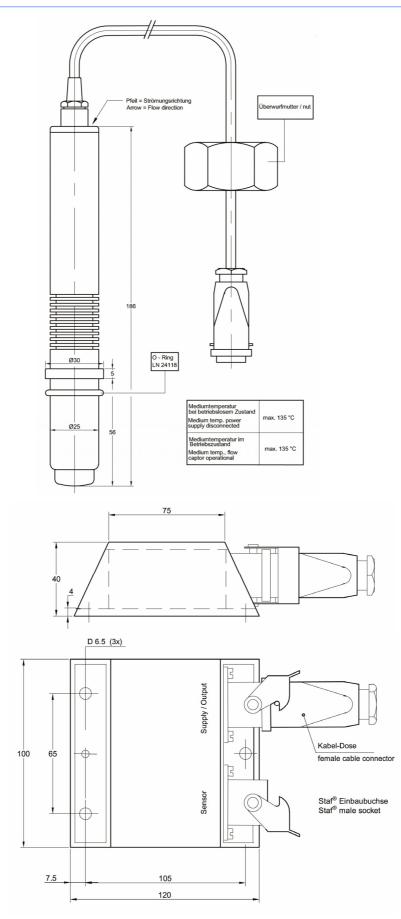


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# Strömungsmesser für flüssige Medien flow-captor 4115.30 S101 + 4015.30 S101





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