

### Installation and Adjustment Instructions

Please read carefully: No liability can be accepted for damage caused by improper use of the captor.

#### 1.0 Items delivered

- 1.1 flow-captor 4114.70 / .03
- 1.2 Union nut, 1 1/4" stainless steel WN 1.4305 (303)
- 1.3 O-ring for 1 1/4"
- 1.4 Screwdriver for adjustment

#### 2.0 Installation Instructions:

- 2.1 Installation depth: min. 5 mm  
min. clearance: 5xD upstream, 3xD downstream (D=pipe diameter)
- 2.2 Orientation to flow: see drawing
- 2.3 Installation site: preferably in vertical, rising pipe, or horizontal pipe with flow-captor mounted horizontally.

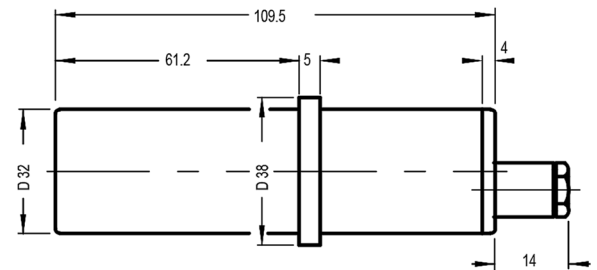
**2.4 Installation:** Push O-ring over the sensing surface and housing up to the flange. Insert flow-captor into a welded fitting and hold in place with the union nut.  
Ideal sealing is achieved by a fitting with a 4-5 mm wall (can be supplied on request).

**2.5 Initial operation:** Connect the flow-captor to the voltage (see connection diagram and lable) and wait approx. 5 minutes before adjusting.

#### 3.0 Adjustment Procedure:

- 3.1 Bring system flow rate to level at which signal is required.
- 3.2 Switch-point lower than normal flow-rate:  
If necessary, turn the pot. to the left until green LED lights up ( flow rate above set-point). Subsequently, turn pot. slowly to the right until the red LED is on and the green LED is off (set-point now corresponds to flow rate).
- 3.3 Switch-point higher than normal flow-rate:  
If necessary, turn the pot. to the right until the red LED is on ( flow below set-point). Subsequently, turn pot. slowly to the left until the red LED is off and green LED is on ( set-point now corresponds to flow rate).
- 3.4 NB. Normal flow rate must be above (see 3.2) or below (see 3.3) the respective set-point as under flow rate fluctuations the slight hysteresis (< 15%) may lead to different signal conditions.

#### Dimensions (mm)

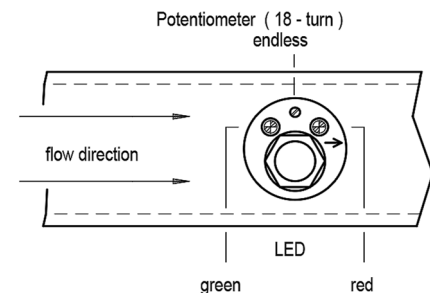


#### Installation

Union nut 1 1/4"  
Spanner gauge 50 mm

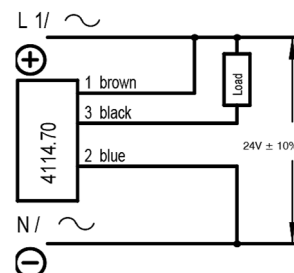
#### Positioning

Rear view of flow-captor



#### Connection Diagram

AC/DC-transistor output  
DC:NPN output



DC:PNP-transistor output

